

Date: Wednesday, 9/24/2008 10:24:11 AM
 User: David Duval

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BAR
 Job Number : 05043
 Estimate Number : 13483
 P.O. Number :
 This Issue : 9/24/2008 S.O. No. :
 Prsht Rev. : NC
 First Issue : // Type : R & D SM/MED FAB
 Previous Run : 40677
 Written By : 08/09/24
 Checked & Approved By :
 Comment : Est Rev:A 08-07-21 new issue DD verified by:ec
 Est Rev:B 08-09-23 redesign DD verified by:EC

Part Number : D38065
 Drawing Number : PROTO
 Project Number : N/A
 Drawing Revision : PROTO
 Material :
 Due Date : 10/1/2008 Qty: 1 Um: Each

Additional Product

SLIP
PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #: Machine Or Operation: Description :

1.0 M304S188 304 SHEET 0.188



MAT NOT PULLED



Comment: Qty.: 0.0454 sf(s)/Unit Total : 0.0454 sf(s)

304 SHEET 0.188

batch: 101104 HB 8-9-29

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3806

Dwg Rev: PROTOProg Rev: Type

HB 8-9-29



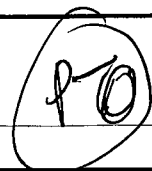
2-Debur if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

HB 8-9-29



4.0 QC8 SECOND CHECK



**ENGINEERING
 APPROVAL**



Comment: SECOND CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BAR

Job Number: 05043

Part Number: D38065

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



charge to W/O # 00255A

u b8-10-02

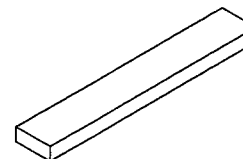
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D3806-5 PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

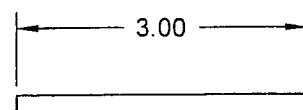
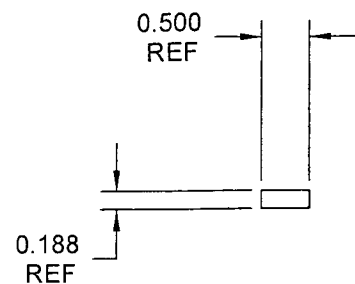
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR: <u>05043</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08.10.02	N/A	WRONG ENG DWG	<p>UP</p> <p>08.10.02 per Q51042</p>	SCRAP	<p>UP</p> <p>08.10.02</p>	<p>08.10.07</p>	<p>UP</p> <p>08.10.02 per Q51042</p>	<p>08.10.07</p>

NOTE: Date & initial all entries

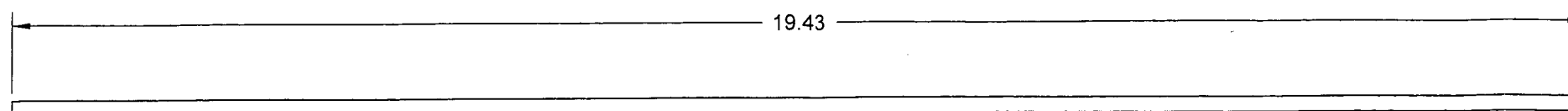
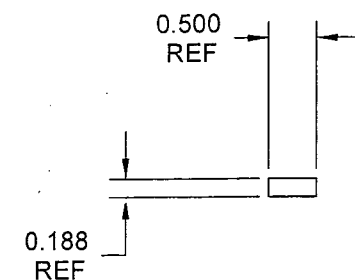


TYPICAL ISO VIEW
NOT TO SCALE



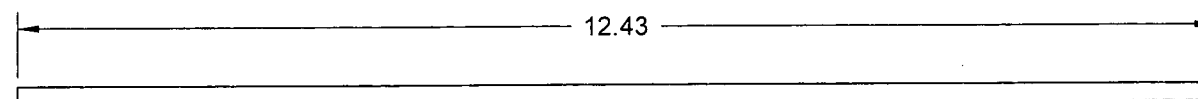
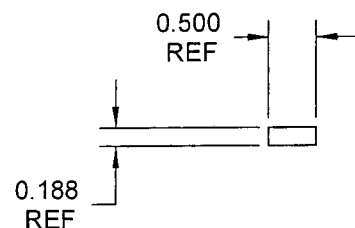
D3806-1 BAR

- DXF DONE
- Est. DONE



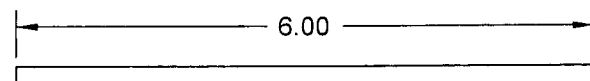
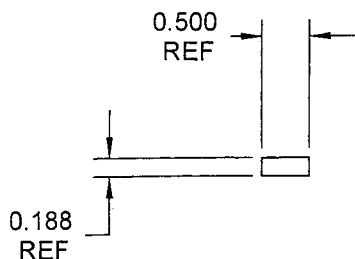
D3806-3 BAR

- DXF DONE
- Est. DONE



D3806-5 BAR

- DXF DONE
- Est. DONE



D3806-7 BAR

- DXF DONE
- Est. DONE

PROTOTYPE
PLEASE RETURN ALL ISSUED
DATA TO ENGINEERING

08.09.22

NOTES:

- 1) MATERIAL: AISI 304/416 SS BAR, 0.188 THICK X 0.500 WIDE
(REF DART SPEC M304B0.188X00.500)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3806-1" OR "D3806-3" OR "D3806-5" (AS APPROPRIATE) USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: D3806-1 = 0.08 lbs
D3806-3 = 0.57 lbs
D3806-5 = 0.12 lbs
D3806-7 = 0.08 lbs

A	NEW ISSUE	CP	08.09.18
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		D3806	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BAR	NTS
DATE	08.09.18	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	